



SAFETY DATA SHEET

DDP Specialty Electronic Materials US,
LLC

Product name: FROTH-PAK™ 1.75 Polyol 12.0 HC
Polyurethane Foam Sysytem GUN Can

Issue Date: 09/01/2020

Print Date: 11/17/2020

DDP Specialty Electronic Materials US, LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: FROTH-PAK™ 1.75 Polyol 12.0 HC Polyurethane Foam Sysytem GUN Can

Recommended use of the chemical and restrictions on use

Identified uses: For industrial use. Component(s) for the manufacture of urethane polymers. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION

DDP Specialty Electronic Materials US,
LLC
974 Centre Road, Building 730,
Wilmington DE 19805
UNITED STATES

Customer Information Number:

833-338-7668
SDSQuestion-NA@dupont.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 1-800-424-9300

Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification

GHS classification in accordance with 29 CFR 1910.1200

Flammable aerosols - Category 1

Gases under pressure - Liquefied gas

Skin irritation - Category 2

Eye irritation - Category 2A

Reproductive toxicity - Category 2

Specific target organ toxicity - repeated exposure - Category 2 - Oral

Label elements

Hazard pictograms



Signal word: **DANGER!**

Hazards

Extremely flammable aerosol.
Contains gas under pressure; may explode if heated.
Causes skin irritation.
Causes serious eye irritation.
Suspected of damaging fertility or the unborn child.
May cause damage to organs (Kidney) through prolonged or repeated exposure if swallowed.

Precautionary statements

Prevention

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. No smoking.
Do not spray on an open flame or other ignition source.
Pressurized container: Do not pierce or burn, even after use.
Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
Wash skin thoroughly after handling.
Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response

IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/ attention.
If skin irritation occurs: Get medical advice/ attention.
If eye irritation persists: Get medical advice/ attention.
Take off contaminated clothing and wash before reuse.

Storage

Store locked up.
Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F.

Disposal

Dispose of contents/ container to an approved waste disposal plant.

Other hazards

No data available

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a mixture.

Component	CASRN	Concentration
Polyester polyol	Not available	>= 10.0 - <= 30.0 %
Tris(1-chloro-2-propyl) phosphate	13674-84-5	>= 10.0 - <= 30.0 %
Sucrose, propylene oxide	9049-71-2	>= 10.0 - <= 30.0 %
Glycerol propylene oxide	25791-96-2	>= 10.0 - <= 30.0 %
2-Ethylhexanoic acid potassium salt	3164-85-0	>= 0.5 - <= 1.5 %
Triethyl phosphate	78-40-0	>= 1.0 - <= 5.0 %
N,N,N',N',N''-Pentamethylene triamine	3855-32-1	>= 0.5 - <= 1.5 %
Dimethyl ether	115-10-6	>= 10.0 - <= 30.0 %
Propane	74-98-6	>= 10.0 - <= 30.0 %

4. FIRST AID MEASURES

Description of first aid measures

General advice:

If potential for exposure exists refer to Section 8 for specific personal protective equipment. First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection).

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Wash off with plenty of water. Suitable emergency safety shower facility should be available in work area.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: Do not induce vomiting. Call a physician and/or transport to emergency facility immediately.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Attempt seizure control with diazepam 5-10 mg (adults) intravenous over 2-3 minutes. Repeat every 5-10 minutes as needed. Monitor for hypotension, respiratory depression, and need for intubation. Consider second agent if seizures persist after 30 mg. If seizures persist or recur administer phenobarbital 600-1200 mg (adults) intravenous diluted in 60 ml 0.9% saline given at 25-50 mg/minute. Evaluate for hypoxia, dysrhythmia, electrolyte disturbance, hypoglycemia (treat adults with dextrose 100 mg intravenous). Maintain adequate ventilation and oxygenation of the patient. Exposure may increase "myocardial irritability". Do not administer sympathomimetic drugs such as epinephrine unless absolutely necessary. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. May spread fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Hydrogen fluoride. Hydrogen chloride. Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Blowing agent vaporizes quickly at room temperature.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Do not use direct water stream. May spread fire. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep personnel out of confined or poorly ventilated areas. Keep upwind of spill. Ventilate area of leak or spill. Spilled material may cause a slipping hazard. Refer to section 7, Handling, for additional precautionary measures.

Confined space entry procedures must be followed before entering the area. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Dirt. Sand. Sawdust. Collect in suitable and properly labeled containers. Wash the spill site with water. Isolate area until gas has dispersed. Apply vapor suppression foams until spill can be cleaned up. Knock down and dilute vapors with water fog or spray. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Avoid contact with eyes. Avoid breathing vapor. Wash thoroughly after handling. Keep container closed. Use only with adequate ventilation. This material is hygroscopic in nature. Contents under pressure. Do not puncture or incinerate container. Do not enter confined spaces unless adequately ventilated. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Conditions for safe storage: Store in a dry place. Avoid prolonged exposure to heat and air. Protect from atmospheric moisture. Blowing agent may migrate from product and accumulate in some storage situations. Elevated temperatures can cause pressure buildup in closed containers due to the release of blowing agents. Store in the following material(s): Carbon steel. Stainless steel. Polypropylene. Polyethylene-lined container. Teflon. Glass-lined container. Aluminum. Plasite 3066 lined container. Plasite 3070 lined container. 316 stainless steel. See Section 10 for more specific information.

Storage stability

Storage temperature: 24 °C (75 °F) **Storage Period:** 15 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Triethyl phosphate	US WEEL	TWA	7.45 mg/m ³
Dimethyl ether	US WEEL	TWA	1,000 ppm
Propane	ACGIH		See Further information
	Further information: See Appendix F: Minimal Oxygen Content; EX: Explosion hazard: the substance is a flammable asphyxiant or excursions above the TLV® could approach 10% of the lower explosive limit.; asphyxia: Asphyxia; D: Simple asphyxiant; see discussion covering Minimal Oxygen Content found in the 'Definitions and Notations' section following the NIC tables		
	OSHA Z-1	TWA	1,800 mg/m ³ 1,000 ppm
	Further information: (b): The value in mg/m ³ is approximate.		

	CAL PEL	PEL	1,800 mg/m3 1,000 ppm
	Further information: (h): A number of gases and vapors, when present in high concentrations, act primarily as asphyxiants without other adverse effects. A concentration limit is not included for each material because the limiting factor is the available oxygen. (Several of these materials present fire or explosion hazards.)		
	NIOSH REL	TWA	1,800 mg/m3 1,000 ppm

Exposure controls

Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only in enclosed systems or with local exhaust ventilation. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. Lethal concentrations may exist in areas with poor ventilation.

Individual protection measures

Eye/face protection: Use chemical goggles.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Styrene/butadiene rubber. Viton. Examples of acceptable glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Polyvinyl chloride ("PVC" or "vinyl").
NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply. For emergency conditions, use an approved positive-pressure self-contained breathing apparatus. In confined or poorly ventilated areas, use an approved self-contained breathing apparatus or positive pressure air line with auxiliary self-contained air supply.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	Aerosol containing a liquefied gas
Color	Colorless to amber
Odor	No Data
Odor Threshold	No data available
pH	Not applicable
Melting point/range	Not applicable
Freezing point	Not applicable
Boiling point (760 mmHg)	No test data available

Flash point	Not Measurable
Evaporation Rate (Butyl Acetate = 1)	Not applicable
Flammability (solid, gas)	Extremely flammable aerosol. Not expected to form explosive dust-air mixtures.
Lower explosion limit	Not available
Upper explosion limit	No data available
Vapor Pressure	94 psig at 23 °C (73 °F) <i>estimated</i>
Relative Vapor Density (air = 1)	Not available
Relative Density (water = 1)	Not available
Water solubility	Not applicable
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	Not applicable
Explosive properties	Not explosive
Oxidizing properties	No No data available
Molecular weight	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.

Possibility of hazardous reactions: Will not occur by itself.

Conditions to avoid: Product can oxidize at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems.

Incompatible materials: Avoid contact with oxidizing materials. Avoid contact with: Strong acids. Strong bases. Avoid unintended contact with isocyanates. The reaction of polyols and isocyanates generates heat.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Carbon dioxide. Alcohols. Ethers. Hydrocarbons. Hydrogen halides. Ketones. Polymer fragments.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Acute toxicity

Acute oral toxicity

Product test data not available. Refer to component data.

Acute dermal toxicity

Product test data not available. Refer to component data.

Acute inhalation toxicity

Product test data not available. Refer to component data.

Skin corrosion/irritation

Product test data not available. Refer to component data.

Serious eye damage/eye irritation

Product test data not available. Refer to component data.

Sensitization

Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Single Exposure)

Product test data not available. Refer to component data.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Product test data not available. Refer to component data.

Carcinogenicity

Product test data not available. Refer to component data.

Teratogenicity

Product test data not available. Refer to component data.

Reproductive toxicity

Product test data not available. Refer to component data.

Mutagenicity

Product test data not available. Refer to component data.

Aspiration Hazard

Product test data not available. Refer to component data.

COMPONENTS INFLUENCING TOXICOLOGY:

Polyester polyol

Acute oral toxicity

Single dose oral LD50 has not been determined.

Acute dermal toxicity

The dermal LD50 has not been determined.

Acute inhalation toxicity

The LC50 has not been determined.

Tris(1-chloro-2-propyl) phosphate

Acute oral toxicity

LD50, Rat, male and female, >1,000 mg/kg

Acute dermal toxicity

LD50, Rabbit, > 5,000 mg/kg

Acute inhalation toxicity

No deaths occurred at this concentration. LC50, Rat, 4 Hour, dust/mist, > 7 mg/l

Skin corrosion/irritation

Prolonged contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation

May cause slight temporary eye irritation.

Sensitization

Did not cause allergic skin reactions when tested in humans.

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No data available.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity

No relevant data found.

Teratogenicity

Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

No relevant data found.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on available information, aspiration hazard could not be determined.

Sucrose, propylene oxide

Acute oral toxicity

Typical for this family of materials. LD50, Rat, > 2,000 mg/kg Estimated. No deaths occurred at this concentration.

Acute dermal toxicity

Typical for this family of materials. LD50, Rabbit, > 5,000 mg/kg

Acute inhalation toxicity

Typical for this family of materials. No deaths occurred following exposure to a saturated atmosphere.

Skin corrosion/irritation

Prolonged exposure not likely to cause significant skin irritation.
Material may be handled at elevated temperatures; contact with heated material may cause thermal burns.

Serious eye damage/eye irritation

May cause pain disproportionate to the level of irritation to eye tissues.
May cause slight temporary eye irritation.
Corneal injury is unlikely.

Sensitization

Did not demonstrate the potential for contact allergy in mice.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity

Available data suggest that the material is unlikely to cause cancer.

Teratogenicity

For similar material(s): Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

In animal studies, a similar material has been shown not to interfere with reproduction.

Mutagenicity

For this family of materials: In vitro genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Glycerol propylene oxide

Acute oral toxicity

Typical for this family of materials. LD50, Rat, > 2,000 mg/kg Estimated. No deaths occurred at this concentration.

Acute dermal toxicity

Typical for this family of materials. LD50, Rat, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

Acute inhalation toxicity

The LC50 has not been determined.

Skin corrosion/irritation

Essentially nonirritating to skin.

Serious eye damage/eye irritation

May cause slight temporary eye irritation.
Corneal injury is unlikely.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

For similar material(s):

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity

Available data suggest that the material is unlikely to cause cancer.

Teratogenicity

For similar material(s): Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

In animal studies, a similar material has been shown not to interfere with reproduction.

Mutagenicity

In vitro genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

2-Ethylhexanoic acid potassium salt

Acute oral toxicity

Based on information for a similar material: LD50, Rat, female, 2,043 mg/kg OECD Test Guideline 401

Acute dermal toxicity

Based on information for a similar material: LD50, Rabbit, > 2,000 mg/kg OECD Test Guideline 402 No deaths occurred at this concentration.

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility; vapor from heated material may cause respiratory irritation. Prolonged excessive exposure to mist may cause adverse effects.

LC50, Rat, 4 Hour, vapour, > 0.14 mg/l No deaths occurred following exposure to a saturated atmosphere.

Skin corrosion/irritation

Brief contact may cause moderate skin irritation with local redness.
Effects may be slow to heal.

Serious eye damage/eye irritation

May cause severe eye irritation.
May cause corneal injury.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

For similar active ingredient(s).
In animals, effects have been reported on the following organs:
Liver.

Carcinogenicity

No relevant data found.

Teratogenicity

For similar material(s): Has been toxic to the fetus in lab animals at doses nontoxic to the mother. Did not cause birth defects in laboratory animals.

Reproductive toxicity

For similar material(s): In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals.

Mutagenicity

For similar material(s): In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Triethyl phosphate

Acute oral toxicity

LD50, Rat, 1,131 mg/kg

Acute dermal toxicity

LD50, Guinea pig, > 21,400 mg/kg

Acute inhalation toxicity

LC50, Rat, 4 Hour, dust/mist, > 2.35 mg/l No deaths occurred at this concentration.

Skin corrosion/irritation

Prolonged contact may cause slight skin irritation with local redness.

Serious eye damage/eye irritation

May cause moderate eye irritation.

May cause slight corneal injury.

Sensitization

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Triethyl phosphate is considered to be a weak cholinesterase inhibitor.

Excessive exposure may produce organophosphate type cholinesterase inhibition.

Signs and symptoms of excessive exposure may be headache, dizziness, incoordination, muscle twitching, tremors, nausea, abdominal cramps, diarrhea, sweating, pinpoint pupils, blurred vision, salivation, tearing, tightness in chest, excessive urination, convulsions.

Carcinogenicity

No relevant data found.

Teratogenicity

No relevant data found.

Reproductive toxicity

In laboratory animal studies, effects on reproduction have been seen only at doses that produced significant toxicity to the parent animals.

Mutagenicity

In vitro genetic toxicity studies were predominantly negative. Animal genetic toxicity studies were predominantly negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

N,N,N',N',N''''-Pentamethylene triamine

Acute oral toxicity

LD50, Rat, female, 1,840 mg/kg

Acute dermal toxicity

LD50, Rat, 569 mg/kg

Acute inhalation toxicity

LC50, Rat, 1 Hour, vapour, > 1.48 mg/l No deaths occurred at this concentration.

Skin corrosion/irritation

Brief contact may cause severe skin burns. Symptoms may include pain, severe local redness and tissue damage.

Vapors may burn skin.

Serious eye damage/eye irritation

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

Vapor may cause lacrimation (tears).

Vapor of amines may cause swelling of the cornea resulting in visual disturbances such as blurred or hazy vision. Bright lights may appear to be surrounded by halos. Effects may be delayed and typically disappear spontaneously.

Vapor may cause eye irritation experienced as mild discomfort and redness.

Sensitization

A test in guinea pigs indicated that this product may have weak skin sensitization potential.

However, experience in the manufacture and use of this product has not provided evidence for skin sensitizing properties.

For respiratory sensitization:

No relevant data found.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

No relevant data found.

Carcinogenicity

No relevant data found.

Teratogenicity

No relevant data found.

Reproductive toxicity

No relevant data found.

Mutagenicity

In vitro genetic toxicity studies were negative.

Aspiration Hazard

Aspiration into the lungs may occur during ingestion or vomiting, causing tissue damage or lung injury.

Dimethyl ether

Acute oral toxicity

Single dose oral LD50 has not been determined.

Acute dermal toxicity

The dermal LD50 has not been determined.

Acute inhalation toxicity

LC50, Rat, 4 Hour, gas, 164000 ppm

Skin corrosion/irritation

Liquid may cause frostbite upon skin contact.
Prolonged or repeated exposure may cause defatting of the skin leading to drying or flaking of skin.

Serious eye damage/eye irritation

Liquid may cause frostbite.

Sensitization

No relevant information found.

For respiratory sensitization:
No relevant information found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Available data are inadequate to determine single exposure specific target organ toxicity.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

In animals, effects have been reported on the following organs:
Kidney.
Liver.

Carcinogenicity

Did not cause cancer in laboratory animals.

Teratogenicity

Has been toxic to the fetus in laboratory animals at doses toxic to the mother.

Reproductive toxicity

No relevant data found.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on available information, aspiration hazard could not be determined.

Propane

Acute oral toxicity

Single dose oral LD50 has not been determined.

Acute dermal toxicity

The dermal LD50 has not been determined.

Acute inhalation toxicity

LC50, Rat, male and female, 4 Hour, vapour, > 425000 ppm

Skin corrosion/irritation

No hazard from gas.
Liquid may cause frostbite upon skin contact.
Effects may be delayed.

Serious eye damage/eye irritation

Essentially nonirritating to eyes.

Liquid may cause frostbite.

Sensitization

For skin sensitization:
No relevant data found.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Available data are inadequate to determine single exposure specific target organ toxicity.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Based on available data, repeated exposures are not anticipated to cause additional significant adverse effects.

Carcinogenicity

No relevant data found.

Teratogenicity

Screening studies suggest that this material does not affect fetal development.

Reproductive toxicity

In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

Mutagenicity

In vitro genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Polyester polyol

Acute toxicity to fish

No relevant data found.

Tris(1-chloro-2-propyl) phosphate

Acute toxicity to fish

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

LC50, Lepomis macrochirus (Bluegill sunfish), static test, 96 Hour, 84 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), 48 Hour, 131 mg/l

Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (green algae), static test, 96 Hour, Growth rate inhibition, 82 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

EC50, activated sludge, Respiration inhibition, 3 Hour, 784 mg/l, OECD 209 Test

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, number of offspring, 32 mg/l

Sucrose, propylene oxide

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Danio rerio (zebra fish), static test, 96 Hour, 6,310 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 9,890 mg/l, OECD Test Guideline 202 or Equivalent

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, mortality, >= 10 mg/l

Glycerol propylene oxide

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
For this family of materials:
LC50, Leuciscus idus (Golden orfe), semi-static test, 96 Hour, > 1,000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

For this family of materials:
EC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

For this family of materials:
EC50, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, > 100 mg/l, OECD Test Guideline 201 or Equivalent

Chronic toxicity to aquatic invertebrates

NOEC, Daphnia magna (Water flea), semi-static test, 21 d, mortality, >= 10 mg/l

2-Ethylhexanoic acid potassium salt

Acute toxicity to fish

Based on information for a similar material:
Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

Triethyl phosphate

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Leuciscus idus (Golden orfe), static test, 48 Hour, 2,140 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

EC50, Daphnia magna (Water flea), static test, 48 Hour, 350 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

EC50, Desmodesmus subspicatus (green algae), 72 Hour, Growth rate inhibition, 900 mg/l, OECD Test Guideline 201

Toxicity to bacteria

EC50, activated sludge, Respiration inhibition, 30 min, > 2,985 mg/l, OECD 209 Test

N,N,N',N',N''''-Pentamethylene triamine

Acute toxicity to fish

May increase pH of aquatic systems to > pH 10 which may be toxic to aquatic organisms.
Based on information for a similar material:
Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

Dimethyl ether

Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Poecilia reticulata (guppy), semi-static test, 96 Hour, > 4,000 mg/l

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), 48 Hour, > 4,000 mg/l, OECD Test Guideline 202 or Equivalent

Toxicity to bacteria

EC10, Pseudomonas putida, > 1,600 mg/l

Propane

Acute toxicity to fish

No relevant data found.

Persistence and degradability

Polyester polyol

Biodegradability: No relevant data found.

Tris(1-chloro-2-propyl) phosphate

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Fail

Biodegradation: 14 %

Exposure time: 28 d

Method: OECD Test Guideline 301E or Equivalent
10-day Window: Not applicable
Biodegradation: 95 %
Exposure time: 64 d
Method: OECD Test Guideline 302A or Equivalent

Theoretical Oxygen Demand: 1.17 mg/mg

Photodegradation
Test Type: Half-life (indirect photolysis)
Sensitization: OH radicals
Atmospheric half-life: 0.24 d
Method: Estimated.

Sucrose, propylene oxide

Biodegradability: Based on information for a similar material: Material is inherently biodegradable (reaches > 20% biodegradation in OECD test(s) for inherent biodegradability).

Glycerol propylene oxide

Biodegradability: For this family of materials: Based on stringent OECD test guidelines, this material cannot be considered as readily biodegradable; however, these results do not necessarily mean that the material is not biodegradable under environmental conditions. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

10-day Window: Fail
Biodegradation: 40 %
Exposure time: 28 d
Method: OECD Test Guideline 301B or Equivalent
10-day Window: Not applicable
Biodegradation: 99 %
Exposure time: 28 d
Method: OECD Test Guideline 302B or Equivalent

2-Ethylhexanoic acid potassium salt

Biodegradability: Based on information for a similar material: Material is expected to be readily biodegradable. Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).

Triethyl phosphate

Biodegradability: Material is ultimately biodegradable (reaches > 70% mineralization in OECD test(s) for inherent biodegradability).
10-day Window: Not applicable
Biodegradation: > 90 %
Exposure time: 28 d
Method: OECD Test Guideline 302B or Equivalent

Theoretical Oxygen Demand: 1.58 mg/mg

N,N,N',N',N''''-Pentamethylene triamine

Biodegradability: Based on information for a similar material: Material is expected to be readily biodegradable.

Biodegradation: > 70 %
Exposure time: 28 d
Method: OECD Test Guideline 301B or Equivalent

Theoretical Oxygen Demand: 3.42 mg/mg

Dimethyl ether

Biodegradability: Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

10-day Window: Fail

Biodegradation: 5 %

Exposure time: 28 d

Method: OECD Test Guideline 301A or Equivalent

Propane

Biodegradability: No relevant data found.

Theoretical Oxygen Demand: 3.64 mg/mg

Photodegradation

Test Type: Half-life (indirect photolysis)

Sensitization: OH radicals

Atmospheric half-life: 8.4 d

Method: Estimated.

Bioaccumulative potential

Polyester polyol

Bioaccumulation: No relevant data found.

Tris(1-chloro-2-propyl) phosphate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 2.59 Measured

Bioconcentration factor (BCF): 0.8 - 4.6 Cyprinus carpio (Carp) 42 d Measured

Sucrose, propylene oxide

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): -3.38 - -3.25 Estimated.

Glycerol propylene oxide

Bioaccumulation: No bioconcentration is expected because of the relatively high water solubility.

2-Ethylhexanoic acid potassium salt

Bioaccumulation: Based on information for a similar material: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Triethyl phosphate

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.80 Measured

N,N,N',N',N''''-Pentamethylene triamine

Partition coefficient: n-octanol/water(log Pow): ≥ 0 at 25 °C

Dimethyl ether

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 0.10 Measured

Propane

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Partition coefficient: n-octanol/water(log Pow): 2.36 Measured

Mobility in soil

Polyester polyol

No relevant data found.

Tris(1-chloro-2-propyl) phosphate

Potential for mobility in soil is slight (Koc between 2000 and 5000).

Partition coefficient (Koc): 1300 Estimated.

Sucrose, propylene oxide

No relevant data found.

Glycerol propylene oxide

No relevant data found.

2-Ethylhexanoic acid potassium salt

Based on information for a similar material:

Potential for mobility in soil is very high (Koc between 0 and 50).

Triethyl phosphate

Potential for mobility in soil is very high (Koc between 0 and 50).

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Partition coefficient (Koc): 48 Estimated.

N,N,N',N',N''-Pentamethylene triamine

Potential for mobility in soil is low (Koc between 500 and 2000).

Partition coefficient (Koc): 940 Estimated.

Dimethyl ether

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 1.29 - 14 Estimated.

Propane

Potential for mobility in soil is very high (Koc between 0 and 50).

Partition coefficient (Koc): 24 - 460 Estimated.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local

laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. Landfill. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section 10 Regulatory Information, MSDS Section 15

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Aerosols
UN number	UN 1950
Class	2.1
Packing group	

Classification for SEA transport (IMO-IMDG):

Proper shipping name	AEROSOLS
UN number	UN 1950
Class	2.1
Packing group	
Marine pollutant	No
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Aerosols, flammable
UN number	UN 1950
Class	2.1
Packing group	

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Flammable (gases, aerosols, liquids, or solids)

Gases under pressure

Skin corrosion or irritation

Serious eye damage or eye irritation

Reproductive toxicity

Specific target organ toxicity (single or repeated exposure)

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Comprehensive Environmental Response, Compensation, and Liability Act of 1980 (CERCLA) Section 103

This material does not contain any components with a CERCLA RQ.

Pennsylvania Worker and Community Right-To-Know Act:

The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components	CASRN
Diethylene glycol	111-46-6
Dimethyl ether	115-10-6
Propane	74-98-6

California Prop. 65

This product contains a chemical that is at or below California Propositions 65's "safe harbor level" as determined via a risk assessment. Therefore, the chemical is not required to be listed as a Prop 65 chemical on the SDS or label.

United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System

HMIS

Health	Flammability	Physical Hazard
2*	4	3

* = Chronic Effects (See Hazards Identification)

Revision

Identification Number: 12020284 / A749 / Issue Date: 09/01/2020 / Version: 2.1

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
CAL PEL	California permissible exposure limits for chemical contaminants (Title 8, Article 107)
NIOSH REL	USA. NIOSH Recommended Exposure Limits
OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
PEL	Permissible exposure limit
TWA	8-hr TWA
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECl - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DDP Specialty Electronic Materials US, LLC urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

US